



## POSITION DESCRIPTION

**Position Title:** QA/QC Supervisor

**Reports To:** Plant Manager/Regional QC Manager

**Responsibilities:**

*Each position's major objective is to perform responsibilities in accordance with the Company's Corporate Values & Mission Statement:*

*"**SERVICE** to our customers, employees, communities, and shareholders is the reason our businesses exist. In this service we deeply value: **HONESTY, EXCELLENCE & CONTINUOUS IMPROVEMENT**. We commit to work together fairly and safely, holding these values for the common good."*

**Major Responsibilities:**

- Completion of the following certifications at a minimum: ACI level I Field Testing, ACI Strength, PQS, ALDOT Precast Technician.
- Oversee the daily performance of Quality Control Technicians.
- Schedule QC Technicians to ensure a Quality Control presence during the full production day.
- Complete all required paperwork and verify that records are being properly filled out and maintained and that all daily, weekly, and monthly testing is performed.
- Liaison to DOT inspectors and help to continue to Cultivate/ Grow relationships with all DOTs.
- Work with management on a training program to train plant personnel on proper techniques and processes to ensure we produce a high-quality product.
- Ensure all pre-pour and post-inspections are done daily. Ensure all products are stamped and labeled properly before being yarded. Instruct plant personnel on proper repair procedures.
- Weekly yard walkthrough performed on wet cast and pipe yard. Damaged items must be immediately addressed.
- Send cull/production verification reports for each plant daily.
- Help ensure all certifications stay current (plant, lab equipment).
- Daily strength testing of concrete pipe and cylinders.
- Inspection of outgoing loads to verify accuracy.
- Other duties or special projects as assigned by management.